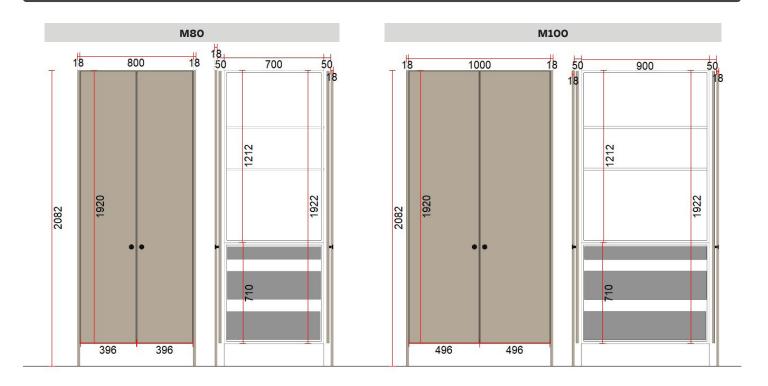
# BREAKFAST CABINET ASSEMBLY INSTRUCTIONS



## **Breakfast cabinet 1922 mm dimensions**



#### ORDER INSTRUCTION/The needed goods for a ready package:

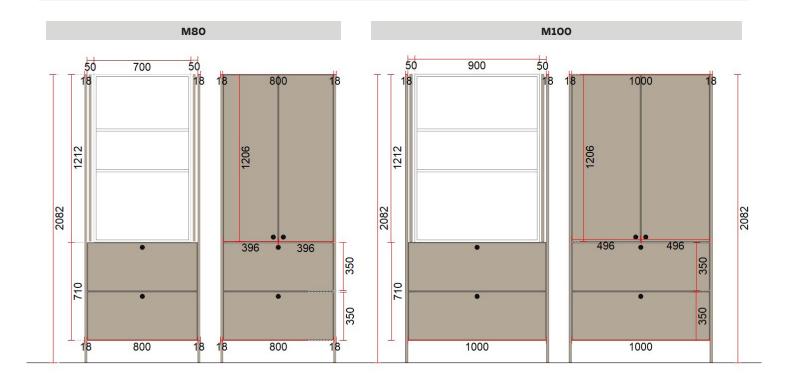
Cabinet width		M70	M80	M90	M100
ТОР	Frame	Code: KRO06	Code: KRO07	Code: KRO08	Code: KRO09
		ROLLER-DOOR CABINET M6 1212*600*560	ROLLER-DOOR CABINET M7 1212*700*560	ROLLER-DOOR CABINET M8 1212*800*560	ROLLER-DOOR CABINET M9 1212*900*560
воттом	Frame	Code: AO6PR	Code: AO7PR	Code: AOSPR	Code: AO9PR
		L. CABINET 710*600*560	L. CABINET 710*700*560	L. CABINET 710*800*560	L. CABINET 710*900*560
		Drawers and accesories need to be added.	Drawers and accesories need to be added.	Drawers and accesories need to be added	Drawers and accesories need to be added.
DOORS	Measure	1920*296	1920*346	1920*396	1920*446
			Note! Special measure		Note! Special measure
		Drilling 130/8 3 hinges (130/8 + middle)			
RAIL SET		Code: AAMIAISKAAPPI	Code: AAMIAISKAAPPI	Code: AAMIAISKAAPPI	Code: AAMIAISKAAPPI
		KISKOT	KISKOT	KISKOT	KISKOT
		BREAKFAST CABINET RAIL SET 1922 mm HIGH			

NOTE! We recommend the use of cover panels on both sides of the cabinet.

#### The Rail Set includes:

FOLDING DOOR MACHANISM DZ1319-0055	2 pairs
FOLDING DOOR MACHANISM KIT DZ1316-0055	2 pairs
METAL ROD 2 m DZ61040	2 pcs
BREAKFAST CABINET TEMPLATE / RISER BLOCK	1set
HOLE PLUG WHITE Ø36 mm	6 pcs
PANEL/BEAM 1835x60x16 MEL WHITE	2 pcs
HINGES SLIDE-ON 107 CO X-P + HINGE PLATE SLIDE-ON KO EUROR.	6 pcs

## **Breakfast cabinet 1212 mm dimensions**



#### ORDER INSTRUCTION/The needed goods for a ready package:

Cabinet width		M70	M80	M90	M100
TOP	Frame	Code: KRO06	Koodi: KRO07	Code: KRO08	Code: KRO09
		ROLLER-DOOR CABINET M6 1212*600*560	ROLLER-DOOR CABINET M7 1212*700*560	ROLLER-DOOR CABINET M8 1212*800*560	ROLLER-DOOR CABINET M9 1212*900*560
	Door measure	1206*346	1206*396	1206*446	1206*496
		<b>Note! Special measure</b> Drilling 130/8			
воттом	Frame	Code: AO7PR	Code: AOSPR	Code: AO9PR	Code: A10PR
		L. CABINET 710*700*560	L. CABINET 710*800*560	L. CABINET 710*900*560	L. CABINET 710*1000*560
	Middle panel	Code: B70VA	Code: B80VA	Code: B90VA	Code: B100VA
		MIDDLE PANEL 668x539 M70	MIDDLE PANEL 768x539 M80	MIDDLE PANEL 868x539 M90	MIDDLE PANEL 968x539 M100
		Drawers and accesories need to be added.			
	Door measure	137/278/350*696,	137/278/350*796,	137/278/350*896,	137/278/350*996,
		703*346	703*396	703*446	703*496
RAILSET		Code: AAMIAISKAAP.	Code: AAMIAISKAAP.	Code: AAMIAISKAAP.	Code: AAMIAISKAAP.
		KISKOT 2	KISKOT 2	KISKOT 2	KISKOT 2
		BREAKFAST CABINET RAIL SET 1212 mm HIGH			

#### The Rail Set 2 includes:

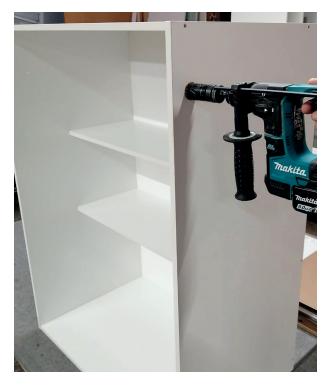
The Rail Set 2 includes:	
FOLDING DOOR MACHANISM DZ1319-0055	2 pairs
FOLDING DOOR MACHANISM KIT DZ1316-0055	2 pairs
• METAL ROD 2 m DZ61040	2 pcs
BREAKFAST CABINET TEMPLATE / RISER BLOCK	1set
· HOLE PLUG WHITE Ø36 mm	4 pcs
PANEL/BEAM 1123x60x16 MEL WHITE	2 pcs
<ul> <li>HINGES SLIDE-ON 107 CO X-P + HINGE PLATE SLIDE-ON KO EUROR.</li> </ul>	4 pcs

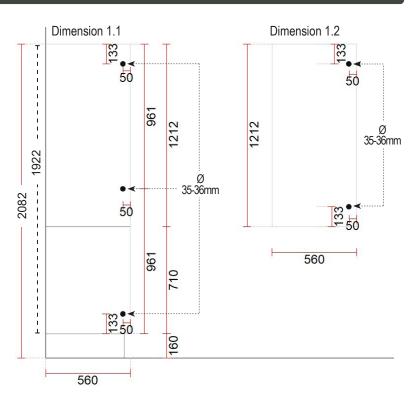
#### NOTE!

- We recommend the use of cover panels on both sides of the cabinet
- Breakfast cabinet 1212 mm, is also available as pre-assembled, as shown in picture 21.

Code: AAMIAISKAAPINKASAUS

## 1.





- 1. Assemble the cabinet frame and drill adjustment holes for the hinges (diameter 35-35mm). Leave the uppermost shelf unattached.
- full height cabinet (1922 mm) see dimension drawing 1.1.
- half height cabinet (1212 mm) see dimension drawing 1.2.

2.

2. Place the penetration sleeves in position (4-6 pieces).

3.



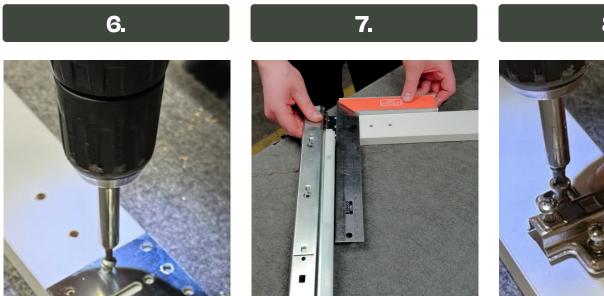
3. Connect the tooth rail to the main rail (x4). The corner brackets included are unnecessary in this model.



4. Position the fastening hooks correctly and tap them into place with a hammer.



5. Rails ready for installation.

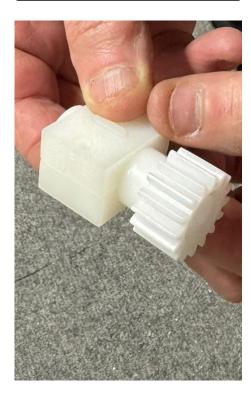


6. Attach the rail to the beam with one screw where the screw markings are ready.

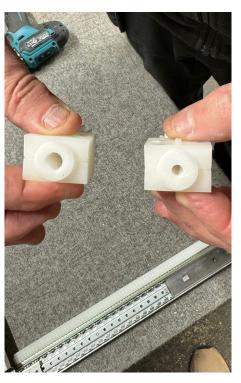
7. Ensure that the rail is at a right angle to the beam and attach the remaining screws.

8. Install the hinge plate in place. Ensure the orientation of the hinge plate from the picture.

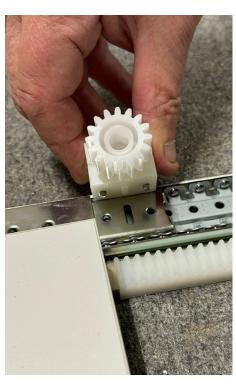
9. 10. 11.



9. Install the mounting blocks around the Syncron wheel.



10. The Syncron wheel with a hole on the left side of the image should go to the top of the cabinet.



11. Place the Syncron wheel in the designated position on the rail.

12.



12. Attach the Syncron wheel to the rail using the screws provided in the rail package.



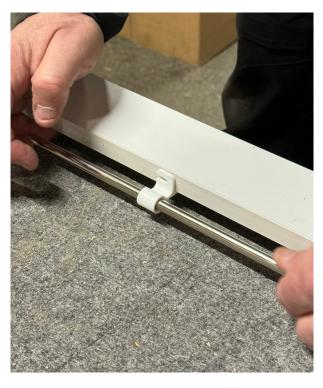
13. Cut the metal rod to the correct length:

- for a full-height cabinet (height 1922 mm), the length of the rod = 1890 mm
- for a half-height cabinet (height 1212 mm), the length of the rod = 1180 mm

**14. 15.** 



14. Insert the metal rod into place and ensure that the wheels are aligned with each other.



15. Attach the central support to the midpoint of the beam.



16. Rail package ready.

# **17. 18. 19.**



17. Place the template/riser block between the cabinet front edge and the bottom and top with the floor and ceiling.



18. Drill 2 mm markings for the screws.



19. Align the holes of the riser block and rails with the markings.

20.



20. Attach the riser block and rail to the side of the cabinet with 20 mm wood screws (4 pcs/rail). DO NOT ATTACH THE RAIL FROM THE FIRST HOLE OF THE FRONT EDGE!



21. Rails installed in the cabinet.

### 22



22. Attach the hinges to the hinge plates.

## 23.



23. Finally, attach the doors to the hinges.

# Assemblies ready



1922 mm high Breakfast Cabinet



1212 mm high Breakfast Cabinet

# Finished Breakfast Cabinet 1212 mm





Finished Breakfast Cabinet 1922 mm



